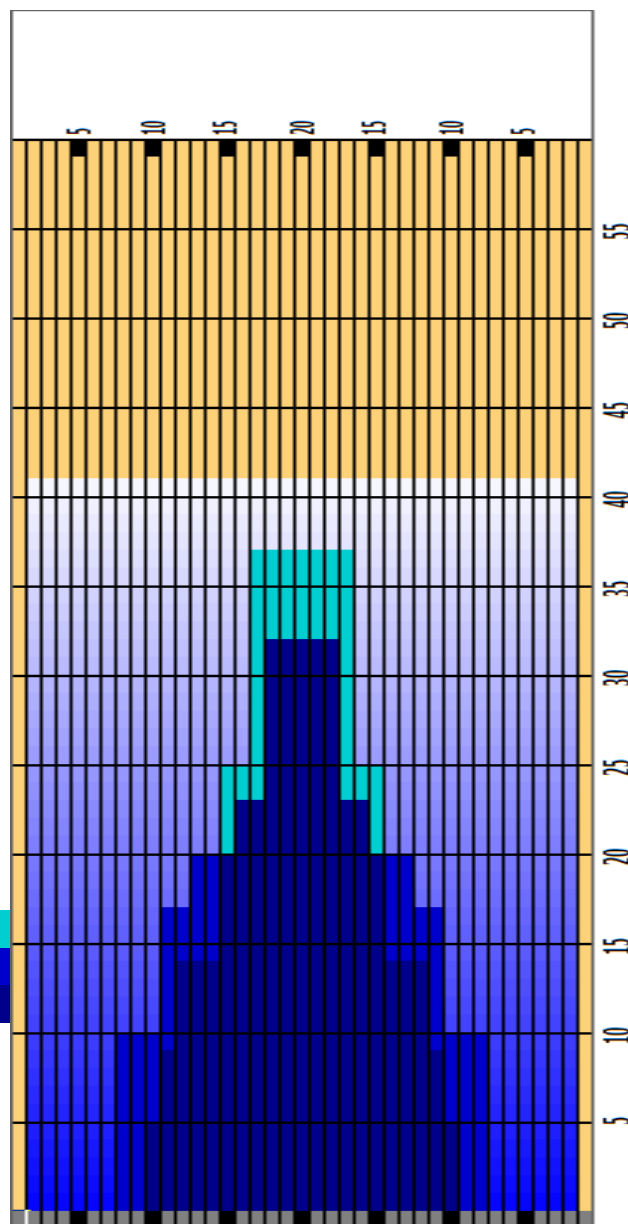


Oil Pattern Distance	41	Reverse Brush Drop	36	Oil Per Board	50 ul
Forward Oil Total	11.4 mL	Reverse Oil Total	8.55 mL	Volume Oil Total	19.95 mL
Tank Configuration	N/A	Tank A Conditioner	CONNECT	Tank B Conditioner	CONNECT

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	10L	10R	4	14	A	84	0.0	5.9	5.9	4200
2	11L	11R	2	14	A	38	5.9	9.8	3.9	1900
3	12L	12R	2	18	A	34	9.8	14.9	5.1	1700
4	15L	15R	4	18	A	44	14.9	25.1	10.2	2200
5	17L	17R	4	22	A	28	25.1	37.5	12.4	1400
6	2L	2R	0	26	A	0	37.5	41.0	3.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	22	A	0	41.0	32.0	-9.0	0
2	18L	18R	3	22	A	15	32.0	22.7	-9.3	750
3	16L	16R	1	22	A	9	22.7	19.6	-3.1	450
4	13L	13R	1	18	A	15	19.6	17.1	-2.5	750
5	11L	11R	3	18	A	57	17.1	9.5	-7.6	2850
6	8L	8R	3	18	A	75	9.5	1.9	-7.6	3750
7	2L	2R	0	14	A	0	1.9	0.0	-1.9	0

Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	Infinity	3.46	1.45	1.45	3.46	Infinity

